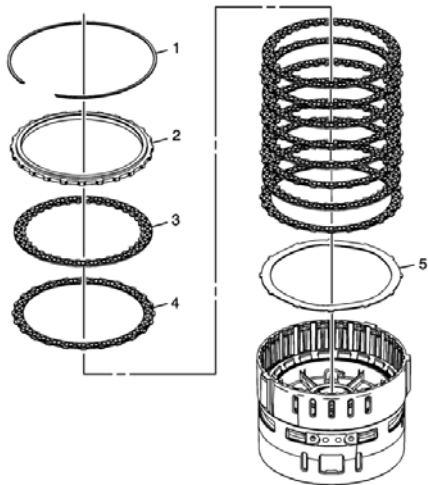


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

- Table 1: [2-6 Clutch Plates Removal](#)
Table 2: [2-6 Clutch Piston Replacement](#)
Table 3: [2-6 Clutch Plates Installation](#)

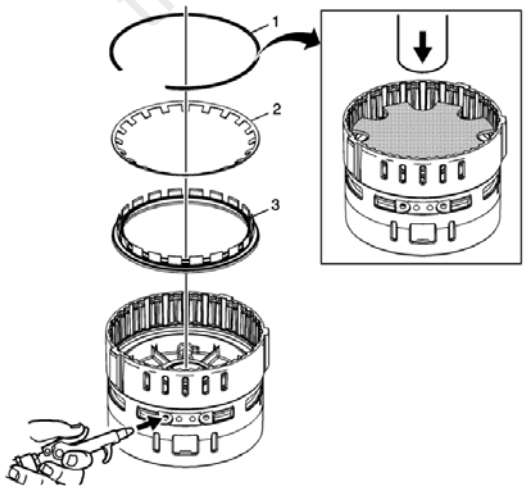
2-6 Clutch Plates Removal



2-6 Clutch Plates Removal

Callout	Component Name
1	2-6 Clutch Backing Plate Retaining Ring
2	2-6 Clutch Backing Plate
3	2-6 Clutch Plate Assembly (Qty: 5)
4	2-6 Clutch Plate (Qty: 5)
5	2-6 Clutch (Waved) Plate

2-6 Clutch Piston Replacement

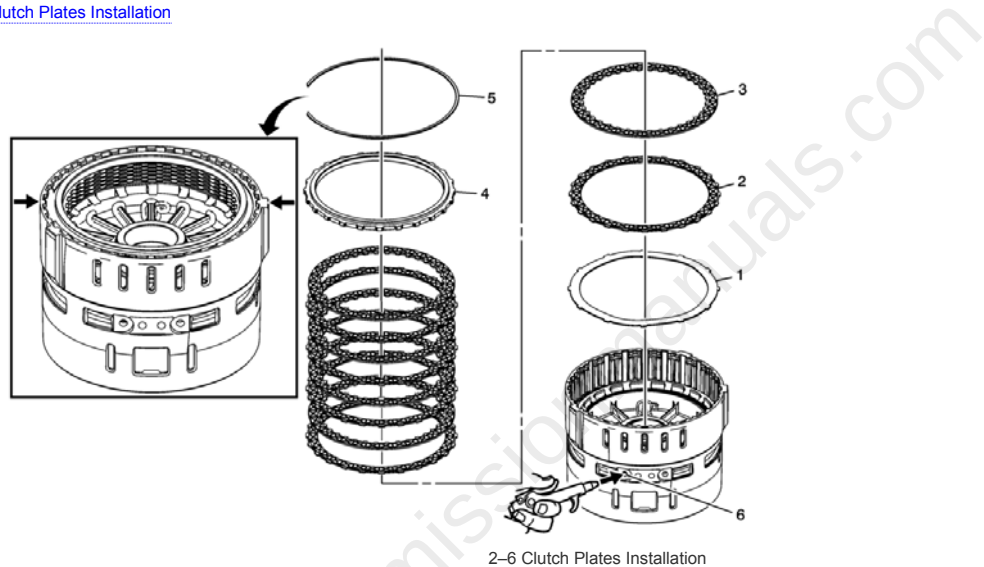


2-6 Clutch Piston Replacement

Callout	Component Name
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Callout	Component Name
	2-6 Clutch Spring Retaining Ring
	Note: Ensure the DT-48065 spring compressor is centered over the clutch spring.
1	Special Tool DT-48065 Clutch Spring Compressor For equivalent regional tools, refer to Special Tools.
	2-6 Clutch Spring
2	Caution: Ensure the spring tabs are facing down during installation and that the tabs fit between the teeth on the piston. Failure to do so may cause damage to the clutch assembly.
	2-6 Clutch Piston Assembly
3	Note: It may be necessary to apply air to the apply passage in order to unseat the piston.

2-6 Clutch Plates Installation



Callout	Component Name
1	2-6 Clutch (Waved) Plate
	2-6 Clutch Plates (Qty: 5)
2	Note: Alternate between steel and fiber clutch plates.
	2-6 Clutch Plate Assembly (Qty: 5)
3	Note: Alternate between steel and fiber clutch plates.
	2-6 Clutch Backing Plate
	2-6 Clutch Backing Plate Retaining Ring
	Caution: When installed, the open end of the snap ring must orient away from the slotted and scalloped areas of the center support assembly. Ideal orientation location should be at the 3 o'clock or 9 o'clock position of the center support, when facing the pan side of the case. Orienting the snap ring opening with either the scalloped or slotted areas of the center support may cause transmission damage.
5	Procedure Be sure to install the retaining ring gap at the 9 o'clock or 3 o'clock position, as indicated by the arrows.
	2-6 Clutch Apply Passage
6	Note: Apply air to verify proper installation of all 2-6 clutch components.